



**2021**  
**Processing Instructions**

**TheMagicTouch Quick Reference Guide App at**

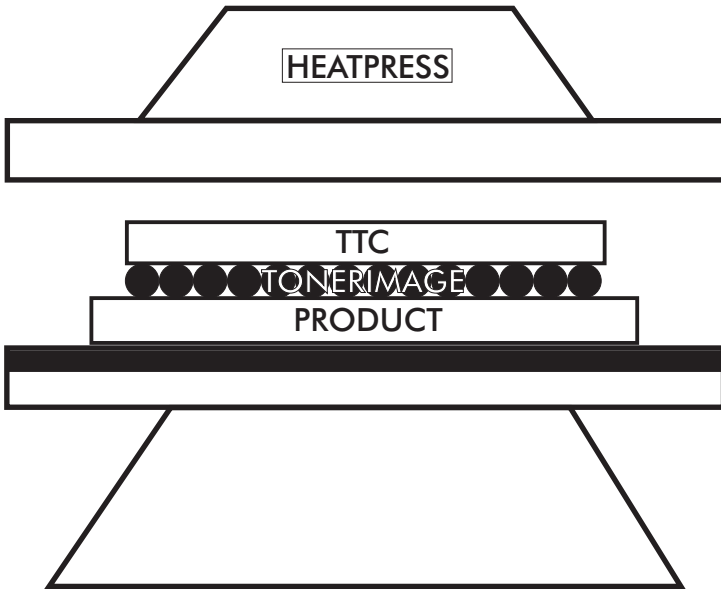




# All TTC

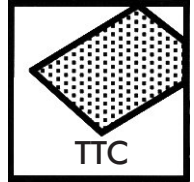


Note: Make sure you remove all loose fibers and particles since they would generate holes in the image.

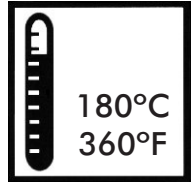


Note: Let product rest for 5-10 seconds on the HeatPress before stripping the backing paper!  
If you take it off the HeatPress strip immediately.  
Tip: To flatten down fabric nap in light image areas re-press with Release Paper or slap the areas while still hot/warm.

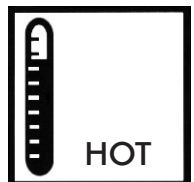
## PRINT



## PRESS



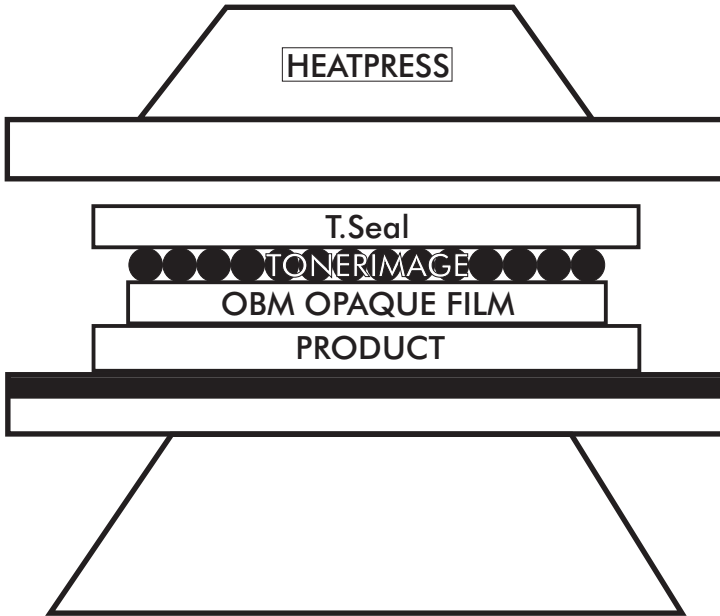
## PEEL



# OBM 5.4



Trim the OBM Transfer to final shape and size. Strip opaque Film carrying the Image of the backing paper. (Hint: Lay Transfer face down on the table and strip paper off the Film.) Position Transfer Film face up on the product and cover with T.Seal.



Let cool for a few seconds and remove the T.Seal.  
*Note: T.Seal can be used 100 times and more as long as it is not damaged/teared.*

**Note: First wash after minimum 48 hours only!**

## PRINT

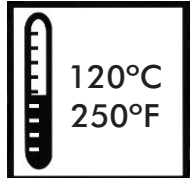


OBM 5.4

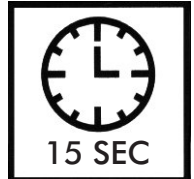


MIRROR

## PRESS



120°C  
250°F



15 SEC



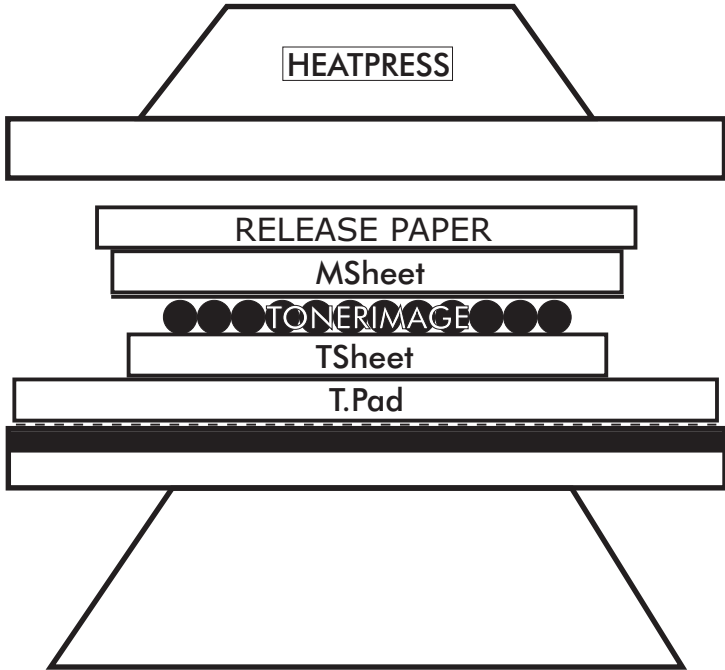
80 PSI  
HIGH

# WoW7.8 Step 1



**Important: Use T.Pad with smooth side up.  
If you start from cold warm up for 45 seconds!**

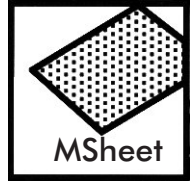
*Note: Place TSheet face down centered on the MSheet and make sure the TSheet edges do not touch the edges of the MSheet! Turn upside-down before placing on the T.Pad.*



*Note: Strip apart right on the heat press in one slow steady motion in a very shallow angle!  
Do not remove the release paper before you strip!*

**Important: For A4XL/A3 increase the pressing time by 10 to 15 seconds over A4 size!**

## PRINT

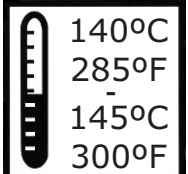


MSheet



MIRROR

## PRESS



140°C  
285°F  
145°C  
300°F

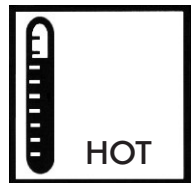


45-60 SEC



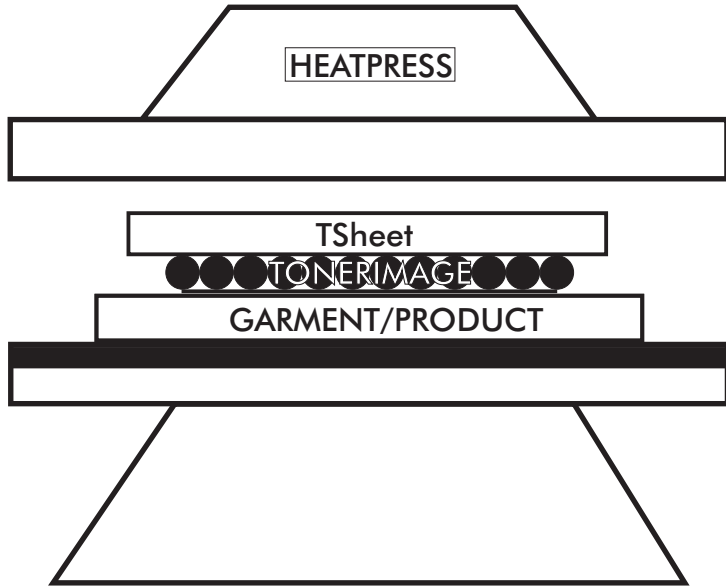
80 PSI  
HIGH

## STRIP

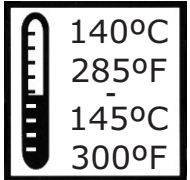


HOT

# WoW7.8 Step2



## PRESS



## STRIP



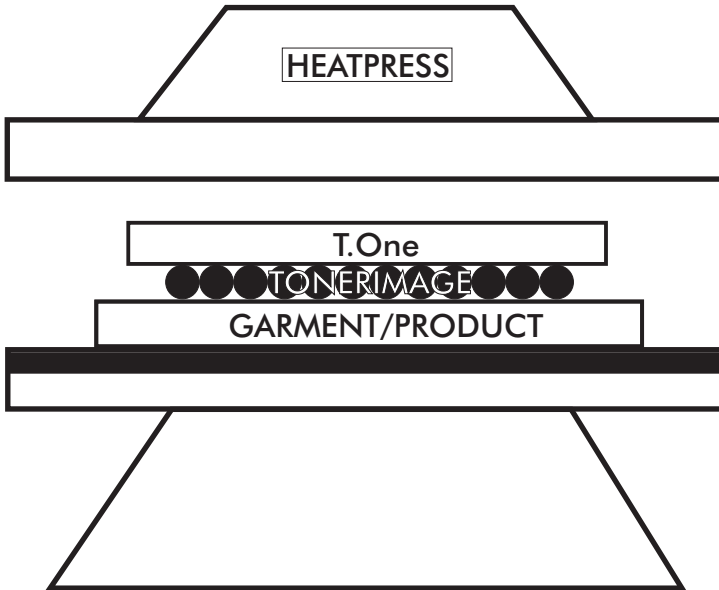
Important: After removing the TSheet paper liner cover the image with T.Seal and press again for 20 seconds for the final seal to gain washing durability.

**Note: First wash after minimum 48 hours only!**

# T.One



Important: Pre-press the garment 5 to 10 seconds and allow time for all moisture to evaporate! Any moisture left in the fabric will have a negative effect on the performance of the transfer process.

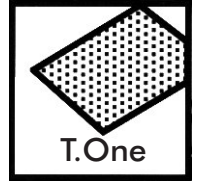


*Note: Fan the garment one time right on the heat press before stripping the liner paper. Strip liner right on the heat press in one slow steady motion in a very shallow angle!*

Important for Washing Durability of the garment: Cover the image with T.Seal and press again for 20-30 seconds for the final seal to gain washing durability!

**Note: First wash after minimum 48 hours only!**

## PRINT



T.One



MIRROR

## PRESS



140°C  
285°F

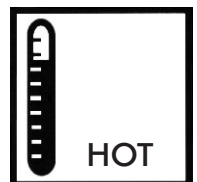


5-15 SEC



80 PSI  
HIGH

## STRIP



HOT

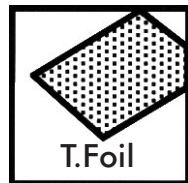
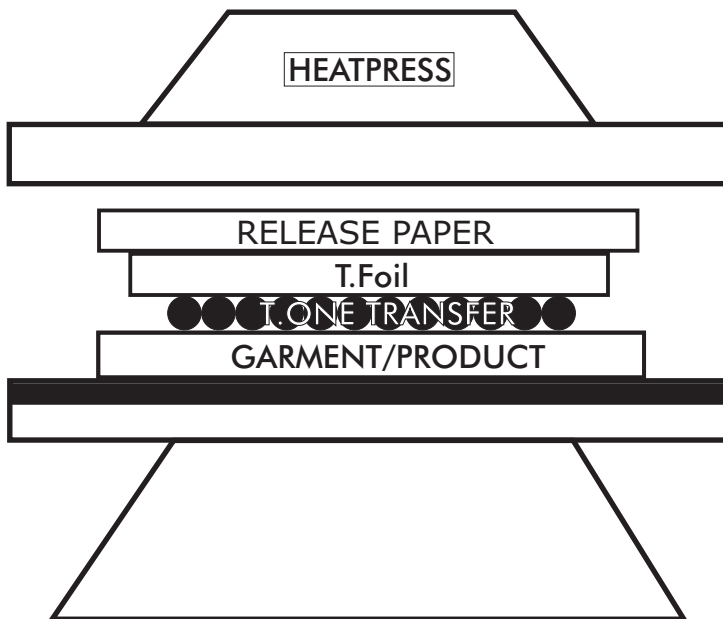
# T.One + T.Foil



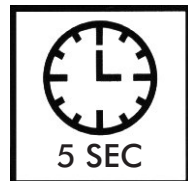
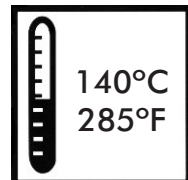
Important: Pre-press the garment 5 to 10 seconds and allow time for all moisture to evaporate! Any moisture left in the fabric will have a negative effect on the performance of the transfer process. Place T.One Transfer printed for the use with the T.Foil on the garment and press for 5 seconds.

*Note: On dark/black garment press less than 5 seconds to avoid backgrounding!*

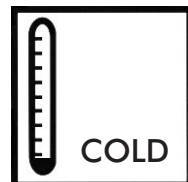
Strip liner right away hot on the heat press in one slow steady motion in a very shallow angle!



## PRESS



## STRIP



Important for Washing Durability of the garment: Cover the image with T.Seal and press again for 30+ seconds for the final seal !

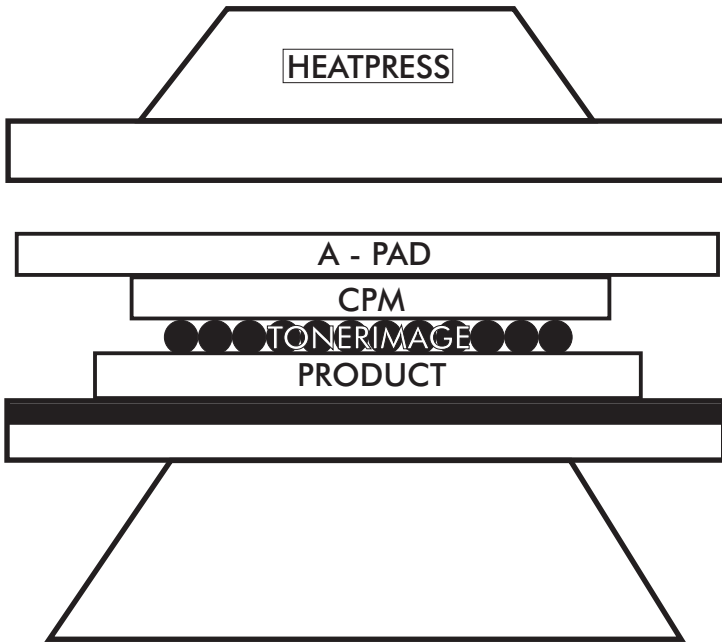
**Note: First wash after minimum 48 hours only!**



# All CPM



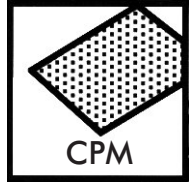
*Note: Clean surface of the product before transfer! Leave a small unprinted border around the image!*



Strip off the backing paper after cooling down.  
Tip: Apply extra heat for glossy finish and higher durability!

*Note: For certain Substrates/Materials/Products you can use the T.Pad or the Application Sponge instead of the A-Pad. This will allow to reduce pressing time. Please consult your MagicTouch Support Team for more details.*

## PRINT

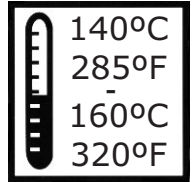


CPM



MIRROR

## PRESS



140°C  
285°F  
160°C  
320°F



1-2 MIN



60 PSI  
MEDIUM

## PEEL

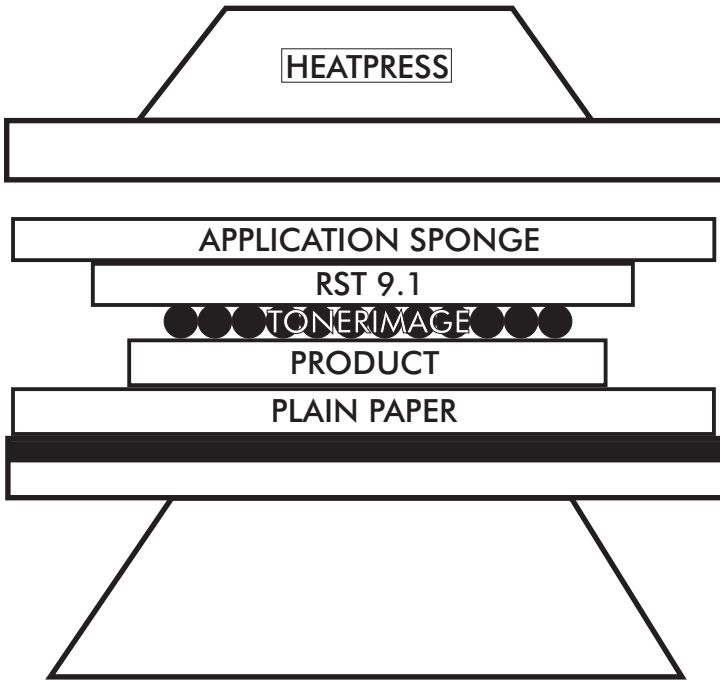


WARM

# RST 9.1

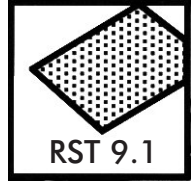


*Note: Gingerly spray mist of water on top of the Application Sponge to lightly moisten it. The moisture will turn into steam when pressed and will help to mold the RST 9.1 into uneven areas of the product. It will also stop the paper from curling.*



Take product off the HeatPress when finished pressing. Spray the RST paper with water and wait until it completely comes loose from the toner image. Remove RST paper and wipe the image area with a damp/wet towel or cloth. Tip: Very rough surface cover image with T.Seal and press again for 5 seconds.

## PRINT



RST 9.1



MIRROR

## PRESS



140°C  
285°F  
150°C  
300°F



45-60 SEC



60-80 PSI  
MED/HIGH

## SOAK



COLD

# DCT Light C



*Note: Clean surface of the product before transfer!*

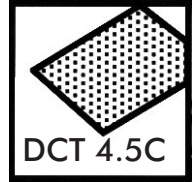
Trim transfer to final shape/format. Place in cold water for about 15 to 20 seconds until transfer film releases from backing paper. Slide the transfer film with the image off the paper liner directly onto the product.

Use Rubber Squeegee (Item No. 290201) to squeeze out the water completely from underneath the transfer film by rubbing over the surface from the center to the sides.

*Note: The better you remove all excess water the better your final result.*

*Note: Products decorated with DCT Light C are not dishwasher safe!*

## PRINT



## SOAK



# DCT 4.5C



*Note: Clean surface of the product before transfer!*

Trim transfer to final shape/format. Place in cold water for about 15 to 20 seconds until transfer film releases from backing paper. Slide the transfer film with the image off the paper liner directly onto the product.

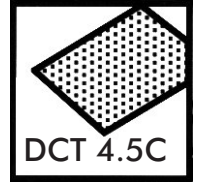
Use Rubber Squeegee (Item No. 290201) to squeeze out the water completely from underneath the transfer film by rubbing over the surface from the center to the sides.

*Note: The better you remove all excess water the better your final result.*

Let the transfer dry for 24 hours. Products which hold up to heat can be tempered for glossy finish and higher durability. Pre-heat the oven to target Temperature before placing Product.

*Note: Products decorated with DCT 4.5C are not dishwasher safe!*

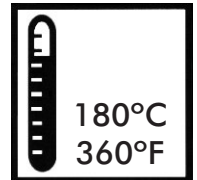
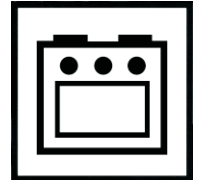
## PRINT



## SOAK



## TEMPER



# DCT 4.5W



*Note: Clean surface of the product before transfer!*

Trim transfer to final shape/format. Place in cold water for about 15 to 20 seconds until transfer film releases from backing paper. Slide the transfer film with the image off the paper liner directly onto the product.

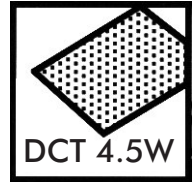
Use Rubber Squeegee (Item No. 290201) to squeeze out the water completely from underneath the transfer film by rubbing over the surface from the center to the sides.

*Note: The better you remove all excess water the better your final result.*

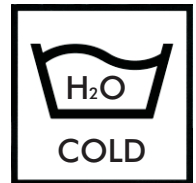
Let the transfer dry for 24 hours. Products which hold up to heat can be tempered for glossy finish and higher durability. Pre-heat the oven to target Temperature before placing Product.

*Note: Products decorated with DCT 4.5W are not dishwasher safe!*

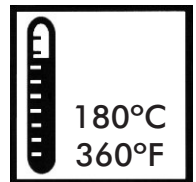
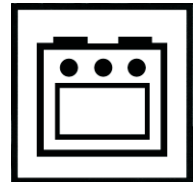
## PRINT



## SOAK



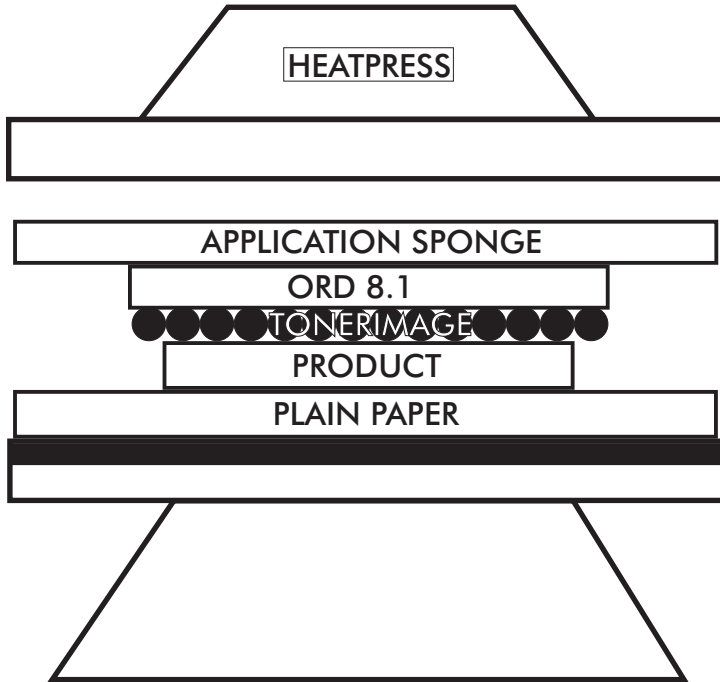
## TEMPER



# ORD 8.1

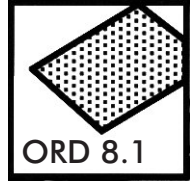


Clean surface before applying the Transfer!  
*Note: Press Glass and thicker products longer than Acrylic and thinner products. Expose thick Glass products to the heat platen for a minute to pre-heat them. If you anticipate to decorate a larger number of smaller items you might want to cut the Application Sponge in 2 or 4 pieces.*



*Note: Lightly moisten the Application Sponge before pressing especially on Acrylic products. Let product cool down and carefully trim off the overlapping paper. Note: If you use the ORD Flock for the finishing touch, apply the Flock first before trimming!*

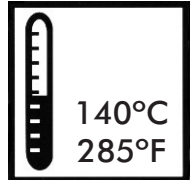
## PRINT



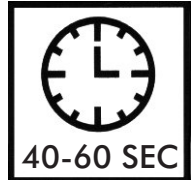
ORD 8.1



## PRESS



140°C  
285°F



40-60 SEC



20-30 PSI  
LIGHT

# TATTOO 2.1

DecalPaper and GlueSheet



**Important: This Product is not recommended for children under the age of 3 years!**

*Note: Print DecalPaper (black backprint) in Mirror.*

How to apply GlueSheet to DecalPaper:

1. Place printed DecalPaper face up on table top or the like.
2. Remove paper liner from the GlueSheet and place face down on the DecalPaper.
3. Rub with cloth or run through cold Laminator for proper bondage.

How to apply to Skin:

1. Trim to final size/shape.
  2. Remove clear film.
- Note: Avoid touching the adhesive!*
3. Place adhesive side down in desired position on skin.
- Note: Skin must be dry and clean!*
4. Use wet towel or the like and firmly push tattoo decal against the skin.
  5. After 10 to 15 seconds the paper liner releases from the tattoo decal. Remove paper liner and carefully wipe all excess release gel residue off the decal.

