

TheMagicTouch®

OBM 5.4



Instruction Sheet

PRINT

- Software** Open your design
- Media selection** TheMagicTouch OBM 5.4
- Print** Print face up
Do not mirror image

CUT

- Preparation** Wait 10 minutes before peeling off the carrier paper
Place the sheet flat on the table
Use a weeding tool for peeling
- Procedure** Before trimming, peel up a corner of the transfer to make removal easier later
Cut off the white border using a roll cutter for clean and precise edges

PEEL

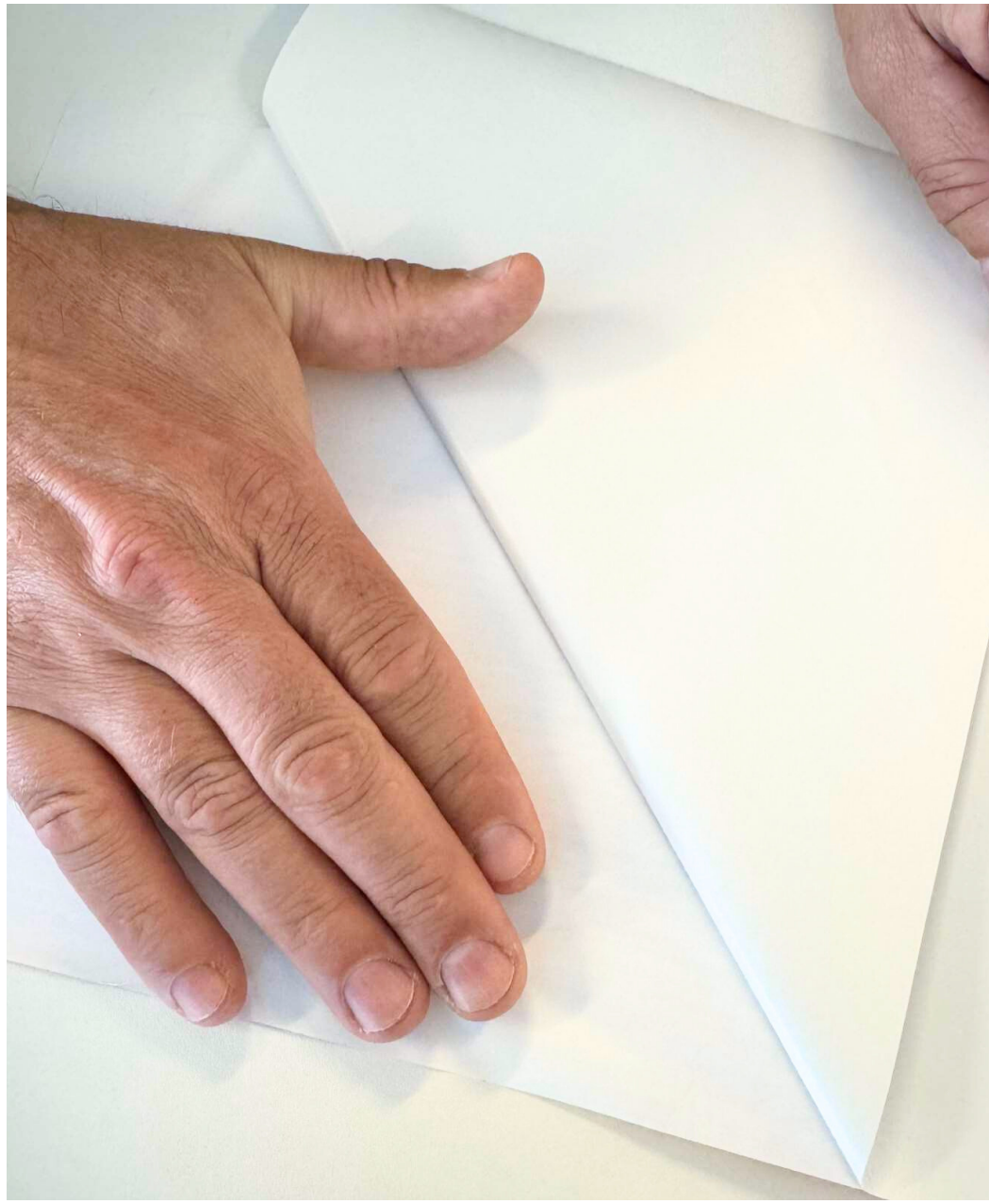
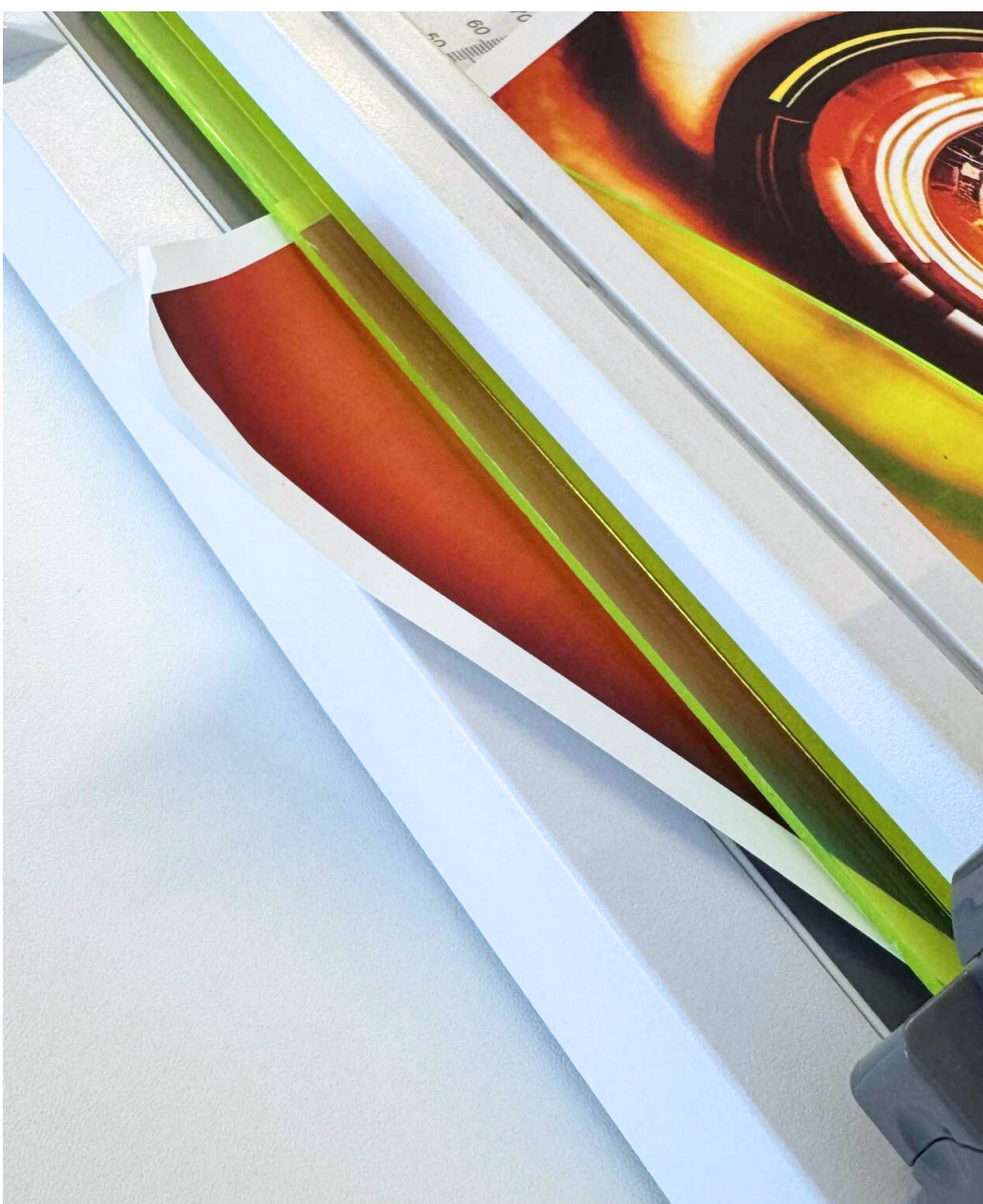
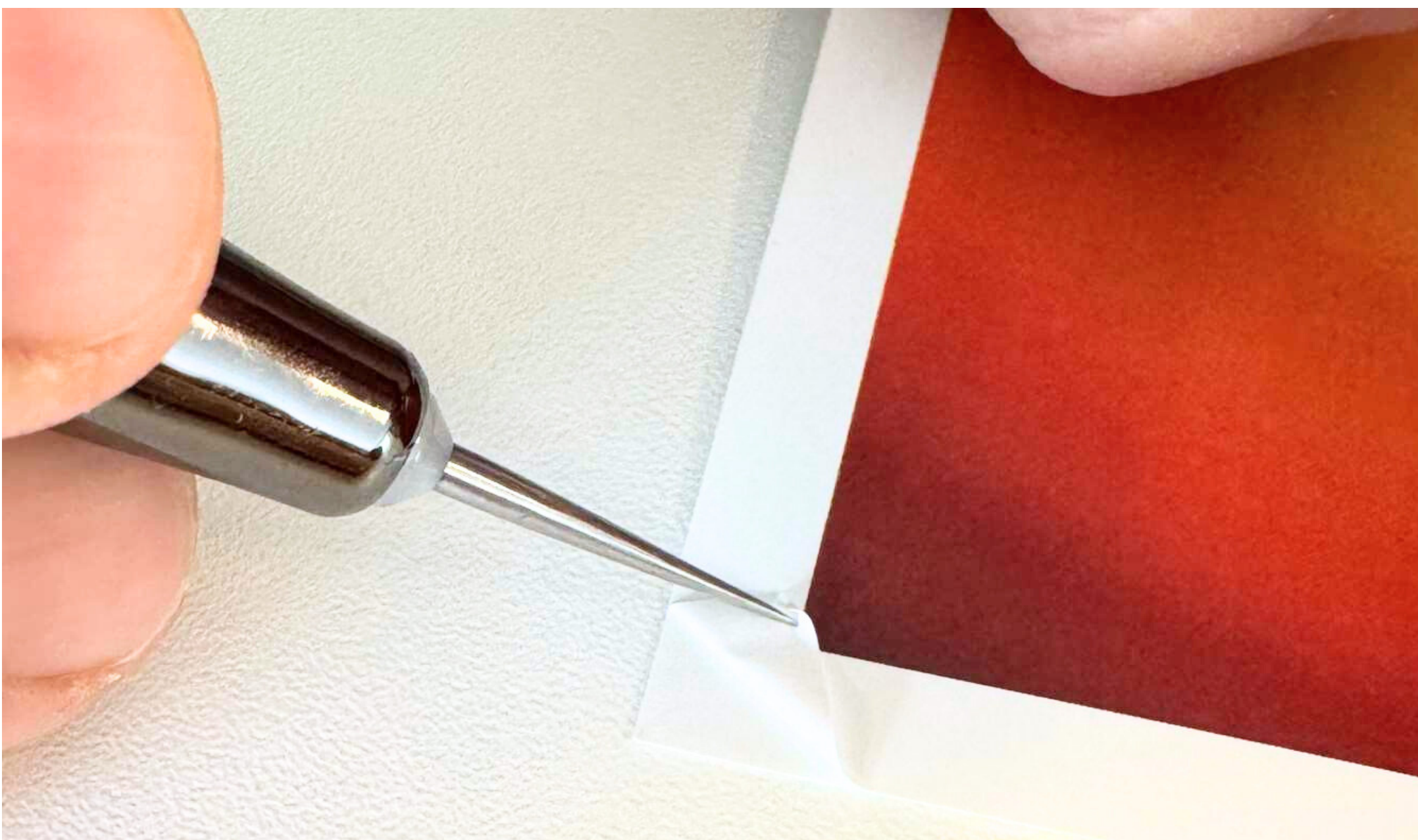
- Transfer removal** Place printed sheet face down on a flat surface
Use a flat hand to hold the sheet securely in place
Peel off backing paper in a smooth and steady motion

STEP 1

- Application** Place your garment on the Heat Press
Place TheMagicTouch OBM 5.4 face up
Cover with TheMagicTouch Release Paper
- Temperature** 120 °C / 248 °F
- Time** 20 seconds
- Pressure** High Pressure
- Press** To apply the transfer on the fabric
- Transfer removal** Transfer stays on the material

STEP 2

- Application** Cover Print with TheMagicTouch T-Seal face down
- Temperature** 120 °C / 248 °F
- Time** 20 seconds
- Pressure** High Pressure
- Press** To seal transfer into the fibers of the fabric



NOTES:

- Do not pull the film and carrier paper simultaneously, as this can cause excessive stretching of TheMagicTouch OBM 5.4 film.
- We highly recommend that before every usage of production runs, a test should be conducted on the specific fabric.
- Keep stored dry and at room temperature.
- First wash after 48 hours only, washing up to 40°C, do not use fabric softener/liquid detergent, or a high RPM. Do not tumble dry.



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